

TOLEDO MOLDING & DIE, LLC

Bulk Raw Material Label Specifications

Objective:

The objective of this document is to provide a label standard to TMD's supply base for all bulk raw materials shipped to any of TMD's manufacturing locations.

Compliance to this standard is mandatory for all TMD suppliers. Deviating from this standard may affect future sourcing.

For any questions regarding the standard please contact Laura DePodesta at Laura.DePodesta@grammer.com

Labels location and quantity:

These labels are to be affixed to the back of the shipper or bill of lading that accompanies the material to the TMD facility.

TMD BULK RAW MATERIAL SUPPLIER LABEL SPECIFICATIONS

LABEL STOCK: White stock, 4 inches high by 6 or 6.5 inches wide.

QUITE ZONE: A quiet zone of at least 0.25 inches is required at the end of each barcode and at each edge of the label.

BARCODE: Code 3 of 9 or Code 128 shall be used. All barcode will be 0.50 inches and printed below the human readable line it represents.

DATA IDENTIFIERS: There are no data identifiers included in this barcode.

DATA AREAS & TITLES: There are 4 data areas and 4 titles on the label. See exhibits A and B for layout and sample data. All titles shall be 6 LPB and located in the upper left corner of their Data Area. Their content is explained below.

LINES: Each data area is separated by a line of .05 in thickness.

1. OEM MATERIAL SPECIFICATION NUMBER:

Title = example FORD SPEC #.

Human Readable: Bold font, maximum 2 LPB (0.40 in). The OEM's material spec number as it appears on the print.

2. OEM MATERIAL SPECIFICATION NUMBER :

Title = example CHRYSLER SPEC #:

Human Readable: Bold font, maximum 2LPB (0.40 in). The OEM's material spec number as it appears on the print.

3. TOLEDO PART NUMBER :

Title = TOLEDO CODE

Human Readable: Bold font, maximum 2LPB (0.40 in). The Toledo Molding and Die resin number as it appears on the purchase order for the material.

Barcode: No data identifier.

4. PURCHASE ORDER:

Title = PO #:

Human Readable: Minimum 2 LPB (0.50 in). The PO number as it appears on the purchase order for the material.

EXHIBIT A

Each of the horizontal lines are 1 inch apart. Measurements between the vertical lines are provided as guidelines but some variance will be allowed. The dimensions of exhibit A are approx 4x6 in.

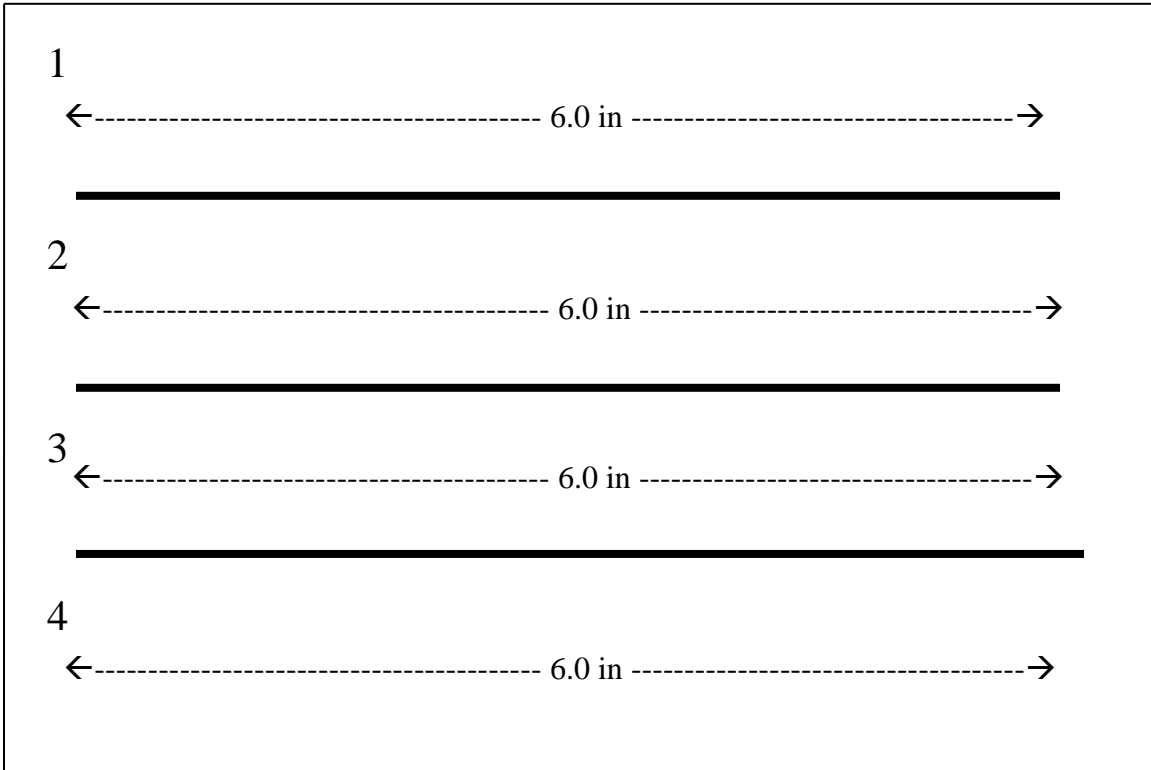


EXHIBIT B

FORD SPEC #

WSH-M4D293-B2

CHRYSLER SPEC #

MS-DB-CPN-4375

TOLEDO
CODE

R20TALBKWS



PO #

6017407